

# GLS POLYMERS PVT.LTD

(Manufacturer of Blends, compounds & Reactive polymers )



## Product Data Sheet

Product :- PC 10 GF fr v0 (Halogen Free FR )

Grade :- MG26

	UNIT	VALUE	ASTM
Specific Gravity	-----	1.26+- 0.1	D 792
Melt Flow Rate @ 300 °C, /1.2 kg	g/10 min	6 min	D 1238
Molding Shrinkage 3.2 mmsection	%	0.3 - 0.5	D 955
<b>MECHANICAL</b>			
Impact Strength, Izod			
notched 1/8 in (3.2 mm) section	J/m	190 Min	D 256
Tensile Strength @ yield 50mm/min	MPa	56 min	D 638
Tensile Modulus	MPa	3300 Min	D 638
Flexural Strength	MPa	90 Mim	D 790
Flexural Modulus	MPa	3100 Min	D 790
<b>THERMAL</b>			
Heat Deflection Temperature			
@ 264 psi (1820 kPa)	°C	138 Min	D 648
Flammability @ 3.0mm	-----	V0	UL94
<b>GENERAL PROCESSING FOR INJECTION MOLDING</b>			
Injection Pressure	MPa	68-104	
Melt Temperature	°C	280- 295	
Mold Temperature	°C	85 - 122	
Drying	hr @ °C	4 @ 120	
<p>Data herein is typical and not to be construed as specifications.            Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties. The Above mentioned tchnical data is purely indicative and is given without any guarantee</p>			
<p>GLS POLYMERS PVT LTD, #415, 11th CROSS, 4th PHASE, PIA, BANGALORE-560 058, INDIA  <a href="mailto:glsp@glspolymers.com">glsp@glspolymers.com</a></p>			